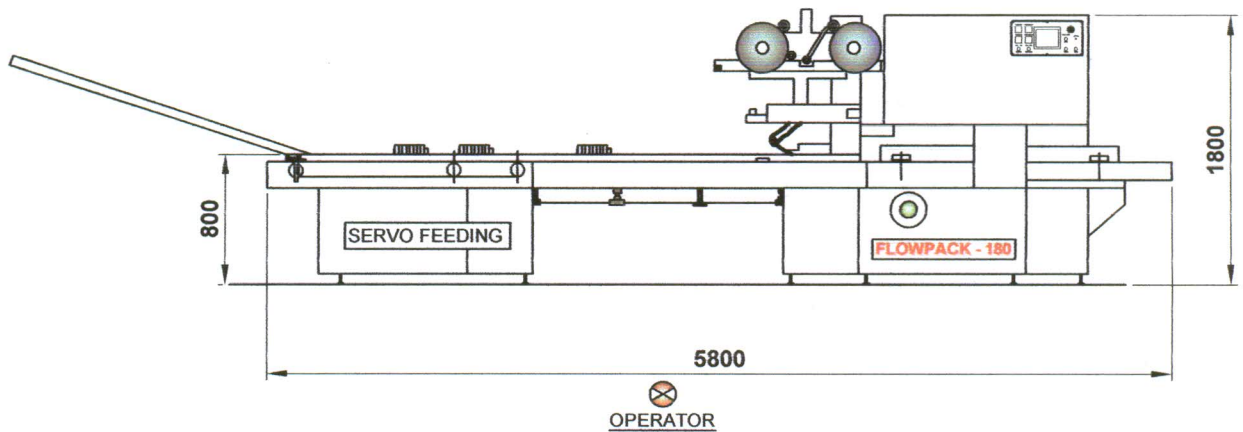


FLOWPACK-180

MOI
ENGINEERING LIMITED



DESCRIPTION: ON EDGE FLOW WRAPPING MACHINE (For Biscuit) WITH INTEGRATED AUTOMATIC FEEDING SYSTEM.

TECHNICAL SPECIFICATIONS

MAX. OUTPUT	180 PACKS / MIN. (DEPEND UPON PACKET SIZE)
MIN. PRODUCT LENGTH	60 MM
MAX. PRODUCT LENGTH	200 MM
MIN. PRODUCT WIDTH	40 MM
MAX. PRODUCT WIDTH	75 MM
MIN. PRODUCT HEIGHT	50 MM
MAX. PRODUCT HEIGHT	70 MM
WIDTH + HEIGHT	<125 MM
MIN. WRAPPER CUT-OFF LENGTH	120 MM
MAX. WRAPPER CUT-OFF LENGTH	250 MM
MAX. REEL WIDTH	280 MM
MAX. REEL DIAMETER	340 MM
REEL CORE DIAMETER	75 MM
MACHINE SIZE (L x W x H)	5800x1600x1800 MM (APPROX.)
MACHINE WEIGHT	1800 KG (APPROX.)

STANDARD FEATURES :

- HIGH PRODUCTION OUTPUT
- DOUBLE CUTTER MECHANISM
- RUGGED, RELIABLE & OPERATORS FRIENDLY
- POSITIVE WRAPPER FEED
- PID TEMPERATURE CONTROL THROUGH PLC
- OPERATOR INTERFACE (KEYPAD/TOUCH PAD) WITH PARAMETER ENTRY, DIAGNOSTICS, PROCESS DATA DISPLAY AND MACHINE SETTING.
- CONTINUOUSLY ADJUSTABLE MACHINE SPEED USING VARIABLE FREQUENCY DRIVE
- PROVISION FOR DATA CODER
- SERVOS DRIVEN INDEX CONVEYORS, SUPPORT PUSHERS, PRODUCT PUSHERS (FRONT & REAR)

OPTIONAL FEATURES :

- ST. STL. GUARDS & COVERS
- AUTO SPLICING
- AIR EXTRACTION DEVICE